

303 1.00

Work Order ID 82738

\*82738\*

April-05-12 12:57:29 PM

Page 1

Item ID: D3638-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Bushing

Stop \*NS2\*

Start Date: 05/04/2012 Start Qty: 20.00

\*20\*

Cust Item ID:

Required Date: 20/04/2012 Req'd Qty: 20.00

\*20\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/04/05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3638	Rev B								

100  
\*100\*  
Hardinge  
Hardinge CNC Lathe Small  
Hardinge CNC Lathe Small  
Hardinge CNC LATHE SMALL  
Memo  
Machine as per folio FA704Debur and tumble

0.00

0.00

20 ~~0~~ SL 12/05/17

110  
\*110\*  
QC  
Quality Control  
QC2- Inspect parts off machine FAI/FAIB  
Memo  
Quality Control

0.00

0.00

20 ~~0~~ SL 12/05/17

120  
\*120\*  
QC  
Quality Control  
QC8- Inspect parts - second check  
Memo  
Quality Control

0.00

0.00

SL 12-05-17 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*82738\***

Page 2

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 05/04/2012    **Start Qty:** 20.00    **\*20\***

**Cust Item ID:**

**Required Date:** 20/04/2012      **Req'd Qty:** 20.00      **\*20\***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

## Insp. Stamp

Identify as per dwg & Stock Location: ST 201 0.00

**\*130\***

### Packaging

## Packaging

## Memo

0.00

140

QC21- Final Inspection - Work Order Release	0.00
---	------

**\*140\***

QC

## Quality Control

## Memo

0.00

20x \_\_\_\_\_ Sp  
12-5-22

12/5/22

ME  
12-05-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

April-05-12 12:57:32 PM

Page 1

Work Order ID: 82738

\*82738\*

Parent Item: D3638-1

\*D3638-1\*

Parent Item Name: Bushing

Start Date: 05/04/2012

Required Date: 20/04/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP rev A 07.09.11 new issue EC  
IPP Rev:B 08-01-10 ECN 1050 rev.b as per dwg DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R1.000

Purchased

No

100

f

40.1152

0.035

0.736842

\*M303R1 000\*

\*\*

1.138

12/05/17

303 Round Bar 1.00

Location

Loc Qty

Loc Code

MAT028

40.11515789

120866

12

121070

4.11515789

121282

24

→ 121728

1.138

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

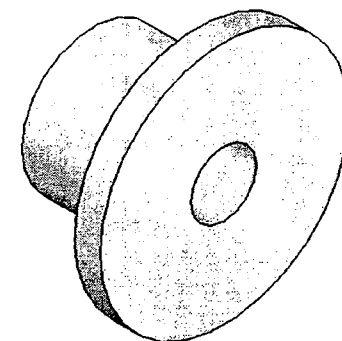
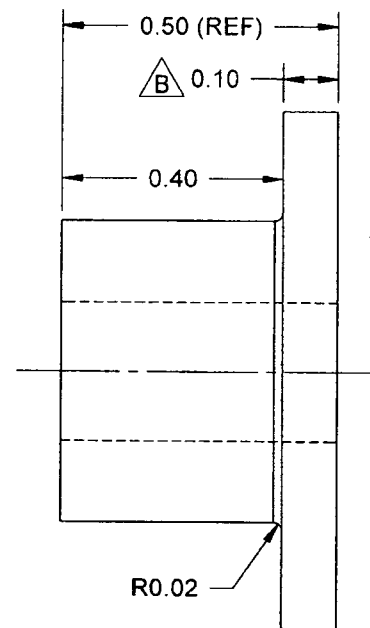
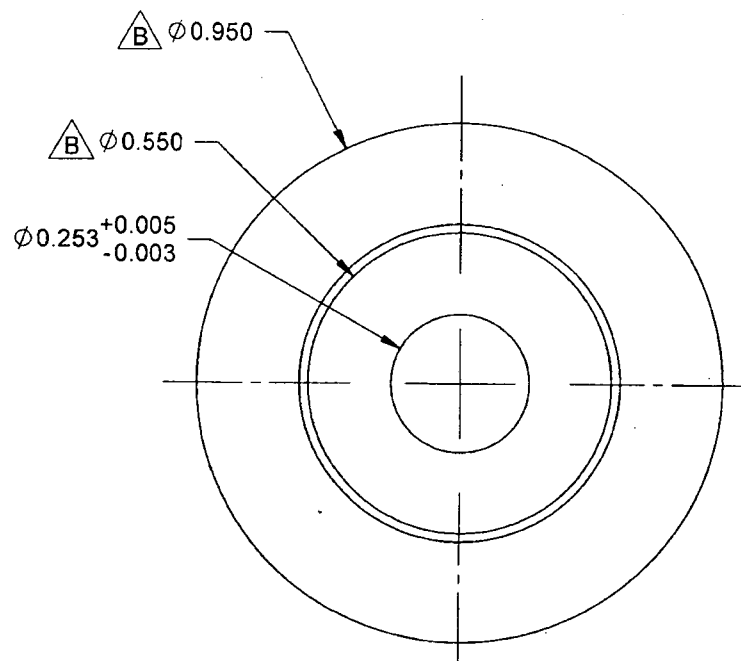
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries





SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 02738 M CJ

12/04/05

**D3638-1 BUSHING**  
**(REPLACES GENEVA P/N G10608-2)**

**RELEASED**  
07.11.14

**NOTES:**

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	LE		
CHECKED	PE	DRAWING NO.	REV. B
MFG. APPR.	ES	<b>D3638</b>	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	JP	<b>BUSHING</b>	3:1
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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